

# Work Order ID 60057

June 24, 2010 7:54:34 AM



Page 1

Item ID:	D4043-9	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bushing					
Start Date:	24/06/2010	Start Qty:	2.00			
Required Date:	25/06/2010	Req'd Qty:	2.00			
Reference:	<i>10.06.24</i>					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4043	A								

100		0.00				2			
	Hardinge								
Hardinge CNC Lathe Small									

## Memo

TURN AS PER FOLIO FA888 AND DWG

FOLIO REV: *A*

DWG REV: *10/06/24*

DEBURR

110		0.00				2			
	QC								
Quality Control									

## Memo

QC2- Inspect parts off machine FAI/FAIB

*10/06/24*

# Work Order ID 60057

June 24, 2010 7:54:34 AM



Page 2

Item ID: D4043-9

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 24/06/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 25/06/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

*mk 10/06/24*

*2 16*

130

Identify as per dwg & Stock Location: *basket*

0.00



Packaging

Memo

0.00

Packaging

*② 10/06/24*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*10/06/24*

*CL 10/06/24*

# Picklist Print

June 24, 2010 7:54:33 AM

Page 1

Work Order ID: 60057



Parent Item: D4043-9



Parent Item Name: Bushing



Start Date: 24/06/2010

Required Date: 25/06/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-01-06 JLM VERIFIED BY:DD IPP  
Rev:B as per dwg revA DD 10.02.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.375 		Purchased	No			100	f	4.4000	0.052	0.109474			
													

303 Round Bar 0.375"

Location

MAT028

112041

Loc Qty

4.4

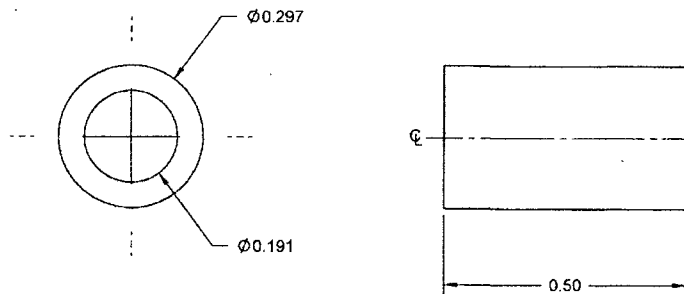
4.4

Loc Code

-1 At SN 10/06/24



w/o 60057



**D4043-9 BUSHING**

**RELEASED**  
2010-02-16

**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
REF DART SPEC. M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.006 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>RS</i>	DRAWING NO. <b>D4043</b>	REV. A
MFG. APPR.	<i>RS</i>	SHEET 4 OF 4	
APPROVED	<i>RS</i>	TITLE	SCALE
DE APPR.	<i>RS</i>	<b>RIB ASSEMBLY</b>	NTS
DATE	10.01.29	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	